

**ProLight PBSD-20JLA-Ux**  
**20W UV Power LED**  
**Technical Datasheet**  
**Version: 1.2**

# ProLight Opto ProEngine Series

## Features

- High Efficacy 20W UV LED
- Dimension: 7 mm(L) x 7mm(W)
- RoHS compliant

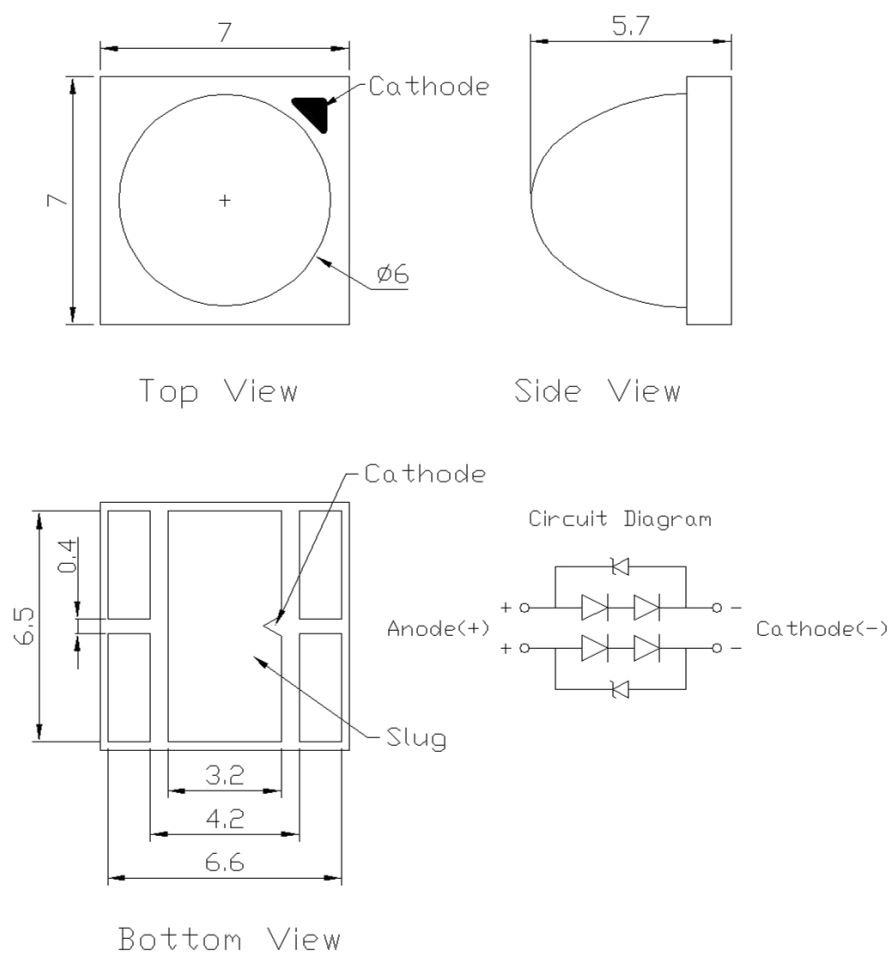
## Main Applications

- UV gluing, UV curing, UV marking
- UV drying of printing inks and lacquers
- Currency inspection
- Forensic analysis-urine, protein stains
- Leak detection using fluorescent dyes
- Detects fluorescing minerals and gems

## Introduction

·The PBSD-20JLA product series is a compact, high quality and reliable 4-chip UV LED. Featuring high radiometric power density and design flexibility.

## Emitter Mechanical Dimensions



### Notes:

1. Drawing not to scale.
2. All dimensions are in millimeters.
3. Unless otherwise indicated, tolerances are  $\pm 0.15$ mm.
4. Please do not solder the emitter by manual hand soldering, otherwise it will damage the emitter.
5. **Please do not use a force of over 3kgf impact or pressure on the lens of the LED, otherwise it will cause a catastrophic failure.**

\*The appearance and specifications of the product may be modified for improvement without notice.

## Power Characteristics, $T_j = 25^\circ\text{C}$

| Radiation Pattern | Color | Part Number<br>Emitter | Radiometric Power (mW) |         |               |               |
|-------------------|-------|------------------------|------------------------|---------|---------------|---------------|
|                   |       |                        | @1000mA                |         | Refer @2000mA | Refer @3000mA |
|                   |       |                        | Minimum                | Typical | Typical       | Typical       |
| Lambertian        | UV-S  | PBSD-20JLA-US          | 2500                   | 3180    | 5725          | -             |
|                   | UV-M  | PBSD-20JLA-UM          | 3500                   | 3890    | -             | 10700         |
|                   | UV    | PBSD-20JLA-U           | 3500                   | 4035    | -             | 11100         |
|                   | UV-L  | PBSD-20JLA-UL          | 3500                   | 3890    | -             | 10700         |

- ProLight maintains a tolerance of  $\pm 7\%$  on flux and power measurements.
- Please do not drive at rated current more than 1 second without proper heat sink.

## Electrical Characteristics, $T_j = 25^\circ\text{C}$

| Color | Forward Voltage $V_F$ (V) |         |      |               | Thermal Resistance<br>Junction to Slug ( $^\circ\text{C}/\text{W}$ ) |
|-------|---------------------------|---------|------|---------------|----------------------------------------------------------------------|
|       |                           | @1000mA |      | Refer @2000mA |                                                                      |
|       | Min.                      | Typ.    | Max. | Typ.          |                                                                      |
| UV-S  | 6.4                       | 7.4     | 8.4  | 7.8           | 2                                                                    |
| UV-M  | 6.0                       | 6.8     | 7.6  | -             | 2                                                                    |
| UV    | 6.0                       | 6.8     | 7.6  | -             | 2                                                                    |
| UV-L  | 6.0                       | 6.8     | 7.6  | -             | 2                                                                    |

- ProLight maintains a tolerance of  $\pm 0.1\text{V}$  for Voltage measurements.

## Optical Characteristics at 1000mA, $T_j = 25^\circ\text{C}$

| Color | Peak Wavelength $\lambda_P$ |          |        | Viewing Angle<br>(FWHM, degrees) |
|-------|-----------------------------|----------|--------|----------------------------------|
|       | Min.                        | Typ.     | Max.   | Typ.                             |
| UV-S  | 365 nm                      | 367.5 nm | 370 nm | 48                               |
| UV-M  | 380 nm                      | 385 nm   | 390 nm | 48                               |
| UV    | 390 nm                      | 395 nm   | 400 nm | 48                               |
| UV-L  | 400 nm                      | 405 nm   | 410 nm | 48                               |

- ProLight maintains a tolerance of  $\pm 1\text{nm}$  for peak wavelength measurements.

## Absolute Maximum Ratings

| Parameter                                               | UV-S                                      | UV-M/UV/UV-L |
|---------------------------------------------------------|-------------------------------------------|--------------|
| DC Forward Current (mA)                                 | 2000                                      | 3000         |
| Peak Pulsed Forward Current (mA)                        | 2200<br>(less than 1/10 duty cycle@1KHz)  | 3300         |
| ESD Sensitivity<br>(HBM per MIL-STD-883E Method 3015.7) | ±4000V                                    |              |
| LED Junction Temperature                                | 125°C                                     |              |
| Operating Temperature                                   | -40°C - 85°C                              |              |
| Storage Temperature                                     | -40°C - 100°C                             |              |
| Soldering Temperature                                   | JEDEC 020c 260°C                          |              |
| Allowable Reflow Cycles                                 | 3                                         |              |
| Reverse Voltage                                         | Not designed to be driven in reverse bias |              |

## Radiometric Power Bin Structure at 1000mA

| Color | Bin Code | Minimum Radiometric Power (mW) | Maximum Radiometric Power (mW) | Available Color Bins |
|-------|----------|--------------------------------|--------------------------------|----------------------|
| UV-S  | B        | 2500                           | 3000                           | All                  |
|       | C        | 3000                           | 3500                           | [1]                  |
|       | D        | 3500                           | 4000                           | [1]                  |
| UV-M  | D        | 3500                           | 4000                           | All                  |
|       | E        | 4000                           | 4500                           | [1]                  |
| UV    | D        | 3500                           | 4000                           | All                  |
|       | E        | 4000                           | 4500                           | [1]                  |
| UV-L  | D        | 3500                           | 4000                           | All                  |
|       | E        | 4000                           | 4500                           | [1]                  |

- ProLight maintains a tolerance of  $\pm 7\%$  on flux and power measurements.
- The flux bin of the product may be modified for improvement without notice.
- <sup>[1]</sup> The rest of color bins are not 100% ready for order currently. Please ask for quote and order possibility.

## Peak Wavelength Bin Structure

| Color | Bin Code | Minimum Peak Wavelength (nm) | Maximum Peak Wavelength (nm) |
|-------|----------|------------------------------|------------------------------|
| UV-S  | 2        | 365                          | 370                          |
|       |          |                              |                              |
| UV-M  | B        | 380                          | 385                          |
|       | A        | 385                          | 390                          |
| UV    | 1        | 390                          | 395                          |
|       | 2        | 395                          | 400                          |
| UV-L  | 3        | 400                          | 405                          |
|       | 4        | 405                          | 410                          |

- ProLight maintains a tolerance of  $\pm 1\text{nm}$  for peak wavelength measurements.

## Forward Voltage Bin Structure

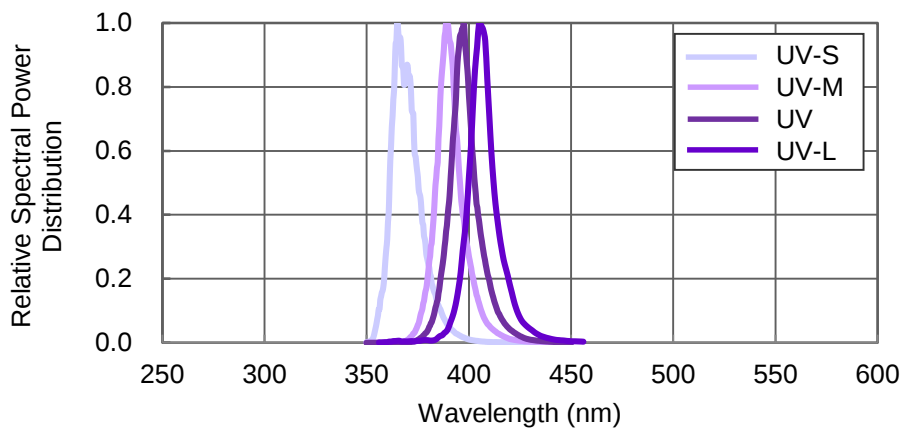
| Color | Bin Code | Minimum Voltage (V) | Maximum Voltage (V) |
|-------|----------|---------------------|---------------------|
| UV-S  | B        | 6.4                 | 6.8                 |
|       | C        | 6.8                 | 7.2                 |
|       | D        | 7.2                 | 7.6                 |
|       | E        | 7.6                 | 8.0                 |
|       | F        | 8.0                 | 8.4                 |
| UV-M  | A        | 6.0                 | 6.4                 |
|       | B        | 6.4                 | 6.8                 |
|       | C        | 6.8                 | 7.2                 |
|       | D        | 7.2                 | 7.6                 |
| UV    | A        | 6.0                 | 6.4                 |
|       | B        | 6.4                 | 6.8                 |
|       | C        | 6.8                 | 7.2                 |
|       | D        | 7.2                 | 7.6                 |
| UV-L  | A        | 6.0                 | 6.4                 |
|       | B        | 6.4                 | 6.8                 |
|       | C        | 6.8                 | 7.2                 |
|       | D        | 7.2                 | 7.6                 |

- ProLight maintains a tolerance of  $\pm 0.1\text{V}$  for Voltage measurements.

Note: Although several bins are outlined, product availability in a particular bin varies by production run and by product performance. Not all bins are available in all colors.

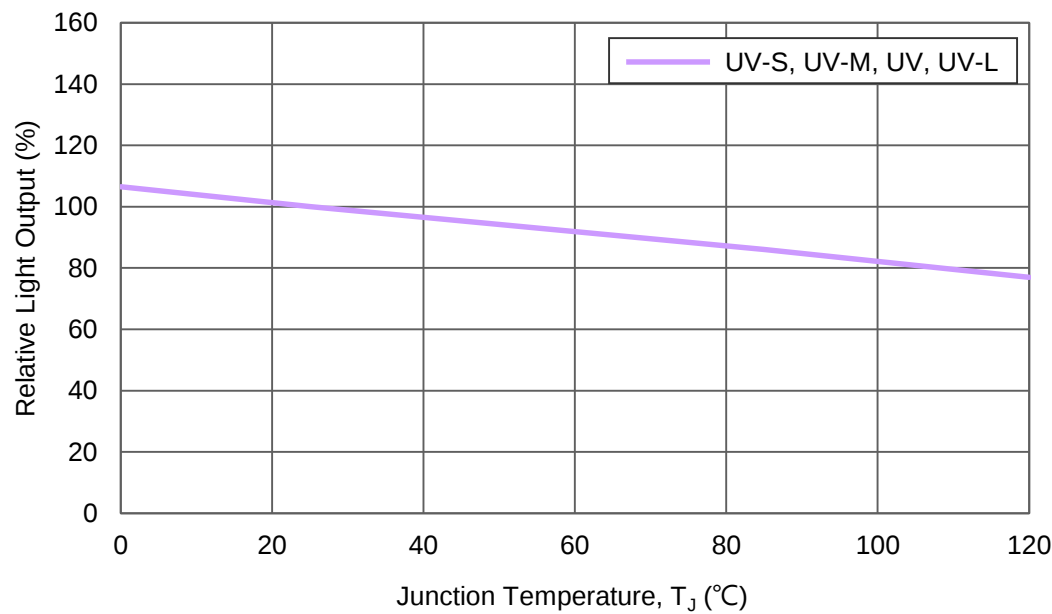
# Color Spectrum, $T_j = 25^{\circ}\text{C}$

1. UV-S, UV-M, UV, UV-L



# Light Output Characteristics

Relative Light Output vs. Junction Temperature at 3000mA



## Forward Current Characteristics, $T_j = 25^\circ\text{C}$

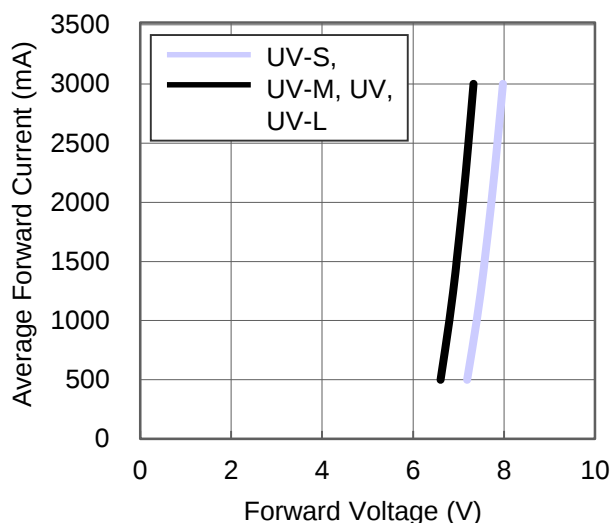


Fig 1. Forward Current vs. Forward Voltage for UV-S, UV-M, UV, UV-L.

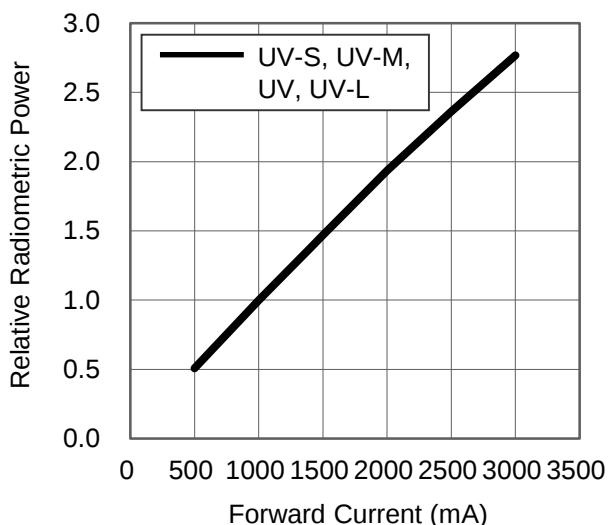
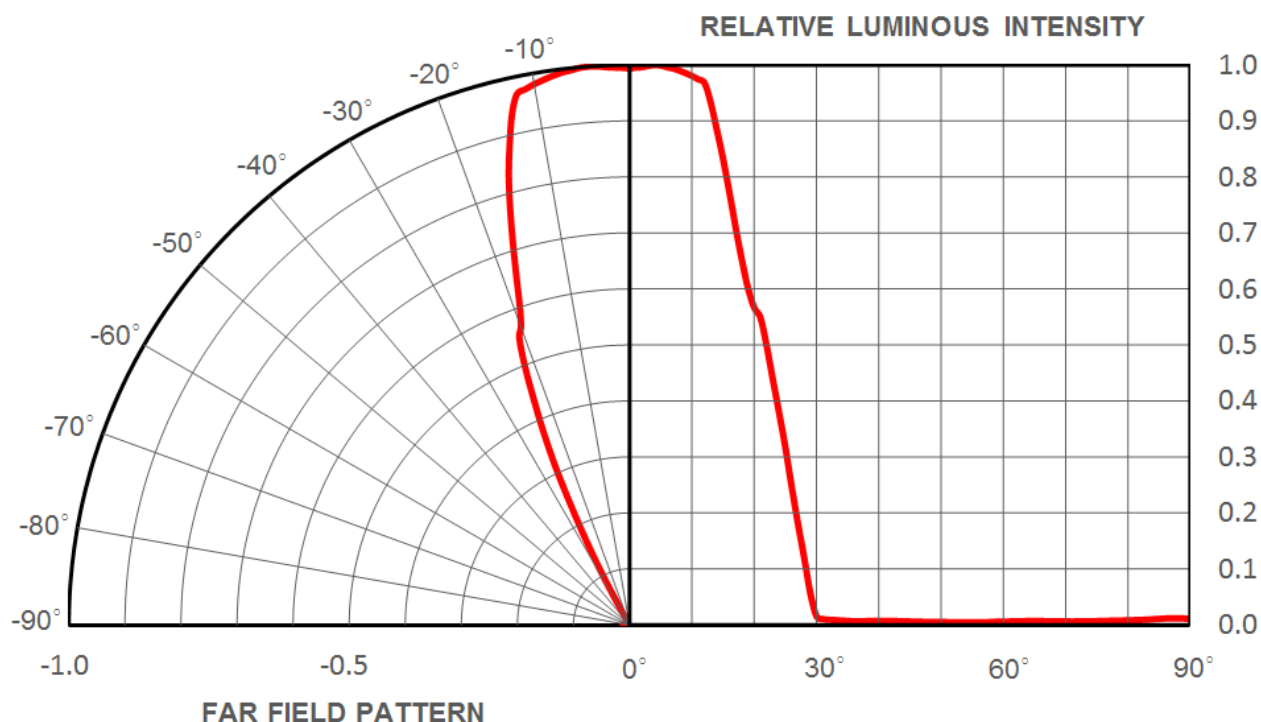


Fig 2. Relative Radiometric Power vs. Forward Current for UV-S, UV-M, UV, UV-L at  $T_j=25$  maintained.

## Typical Representative Spatial Radiation Pattern



## Moisture Sensitivity Level - JEDEC Level 1

| Level | Floor Life |                   | Soak Requirements |                  |                         |            |
|-------|------------|-------------------|-------------------|------------------|-------------------------|------------|
|       |            |                   | Standard          |                  | Accelerated Environment |            |
|       | Time       | Conditions        | Time (hours)      | Conditions       | Time (hours)            | Conditions |
| 1     | Unlimited  | ≤30°C /<br>85% RH | 168 +5/-0         | 85°C /<br>85% RH | NA                      | NA         |

- The standard soak time includes a default value of 24 hours for semiconductor manufacture's exposure time (MET) between bake and bag and includes the maximum time allowed out of the bag at the distributor's facility.
- Table below presents the moisture sensitivity level definitions per IPC/JEDEC's J-STD-020C.

| Level | Floor Life             |                   | Soak Requirements      |                  |                         |                  |
|-------|------------------------|-------------------|------------------------|------------------|-------------------------|------------------|
|       |                        |                   | Standard               |                  | Accelerated Environment |                  |
|       | Time                   | Conditions        | Time (hours)           | Conditions       | Time (hours)            | Conditions       |
| 1     | Unlimited              | ≤30°C /<br>85% RH | 168 +5/-0              | 85°C /<br>85% RH | NA                      | NA               |
| 2     | 1 year                 | ≤30°C /<br>60% RH | 168 +5/-0              | 85°C /<br>60% RH | NA                      | NA               |
| 2a    | 4 weeks                | ≤30°C /<br>60% RH | 696 +5/-0              | 30°C /<br>60% RH | 120 +1/-0               | 60°C /<br>60% RH |
| 3     | 168 hours              | ≤30°C /<br>60% RH | 192 +5/-0              | 30°C /<br>60% RH | 40 +1/-0                | 60°C /<br>60% RH |
| 4     | 72 hours               | ≤30°C /<br>60% RH | 96 +2/-0               | 30°C /<br>60% RH | 20 +0.5/-0              | 60°C /<br>60% RH |
| 5     | 48 hours               | ≤30°C /<br>60% RH | 72 +2/-0               | 30°C /<br>60% RH | 15 +0.5/-0              | 60°C /<br>60% RH |
| 5a    | 24 hours               | ≤30°C /<br>60% RH | 48 +2/-0               | 30°C /<br>60% RH | 10 +0.5/-0              | 60°C /<br>60% RH |
| 6     | Time on Label<br>(TOL) | ≤30°C /<br>60% RH | Time on Label<br>(TOL) | 30°C /<br>60% RH | NA                      | NA               |

## Qualification Reliability Testing

| Stress Test                            | Stress Conditions                                                           | Stress Duration | Failure Criteria        |
|----------------------------------------|-----------------------------------------------------------------------------|-----------------|-------------------------|
| Room Temperature Operating Life (RTOL) | 25°C, $I_F$ = max DC (Note 1)                                               | 1000 hours      | Note 2                  |
| High Temperature Storage Life (HTSL)   | 100°C, non-operating                                                        | 1000 hours      | Note 2                  |
| Low Temperature Storage Life (LTSL)    | -40°C, non-operating                                                        | 1000 hours      | Note 2                  |
| Non-operating Temperature Cycle (TMCL) | -40°C to 100°C, 30 min. dwell, <5 min. transfer                             | 200 cycles      | Note 2                  |
| Mechanical Shock                       | 1500 G, 0.5 msec. pulse, 5 shocks each 6 axis                               |                 | Note 3                  |
| Natural Drop                           | On concrete from 1.2 m, 3X                                                  |                 | Note 3                  |
| Variable Vibration Frequency           | 10-2000-10 Hz, log or linear sweep rate, 20 G about 1 min., 1.5 mm, 3X/axis |                 | Note 3                  |
| Solder Heat Resistance (SHR)           | 260°C $\pm$ 5°C, 10 sec.                                                    |                 | Note 3                  |
| Solderability                          | Steam age for 16 hrs., then solder dip at 260°C for 5 sec.                  |                 | Solder coverage on lead |

Notes:

1. Depending on the maximum derating curve.
2. Criteria for judging failure

| Item                                            | Test Condition | Criteria for Judgement |                     |
|-------------------------------------------------|----------------|------------------------|---------------------|
|                                                 |                | Min.                   | Max.                |
| Forward Voltage ( $V_F$ )                       | $I_F$ = max DC | --                     | Initial Level x 1.1 |
| Luminous Flux or Radiometric Power ( $\Phi_V$ ) | $I_F$ = max DC | Initial Level x 0.7    | --                  |

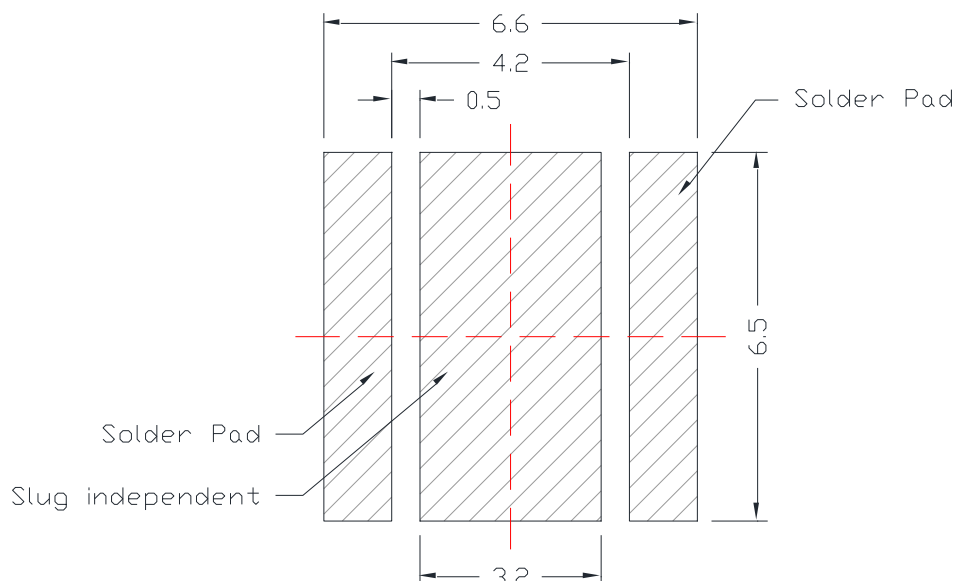
\* The test is performed after the LED is cooled down to the room temperature.

3. A failure is an LED that is open or shorted.

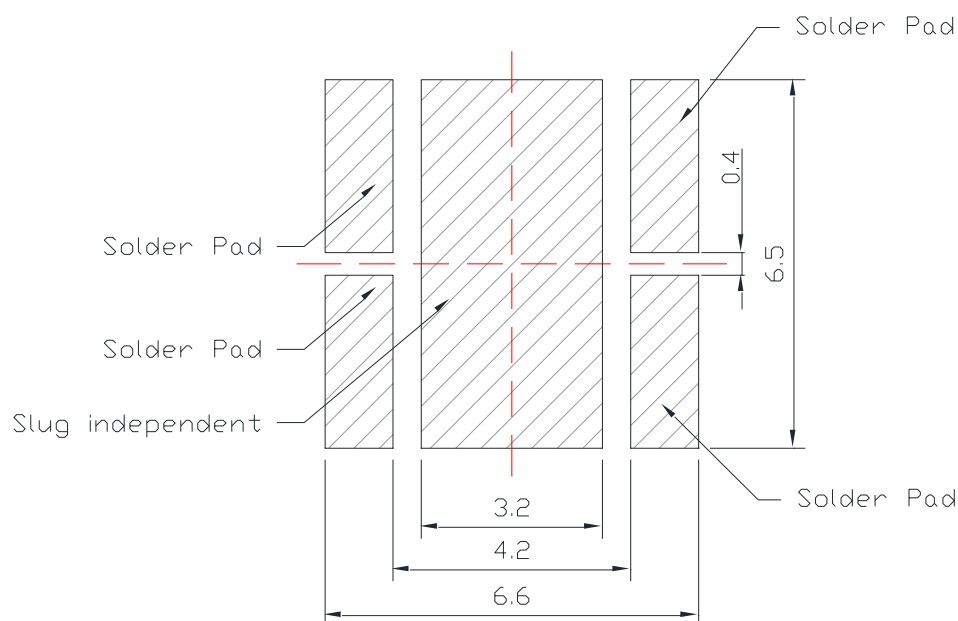
## Recommended Solder Pad Design

Standard Emitter

TYPE A.

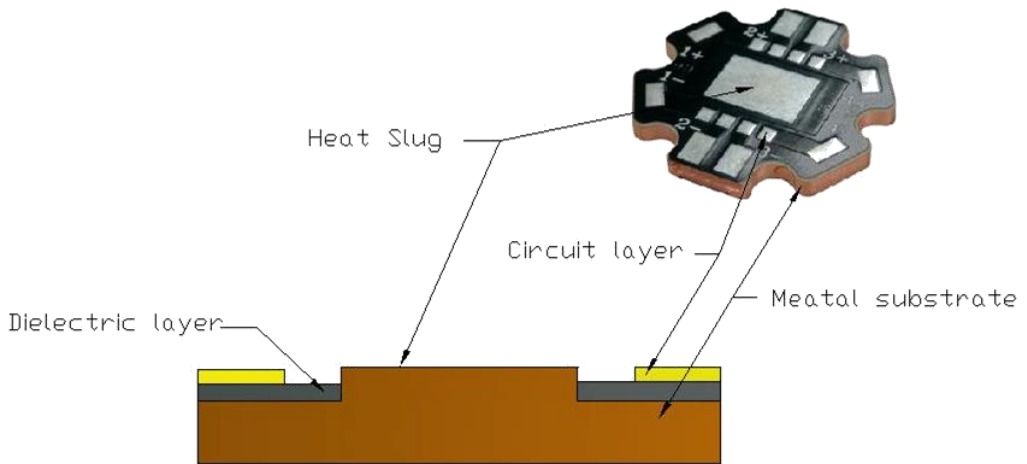


TYPE B.



- All dimensions are in millimeters.
- Electrical isolation is required between Slug and Solder Pad.
- **The solder area must cover more than 80% of the solder pad and slug after soldering.**  
**(Voids in solder joint should be less than 20%)**

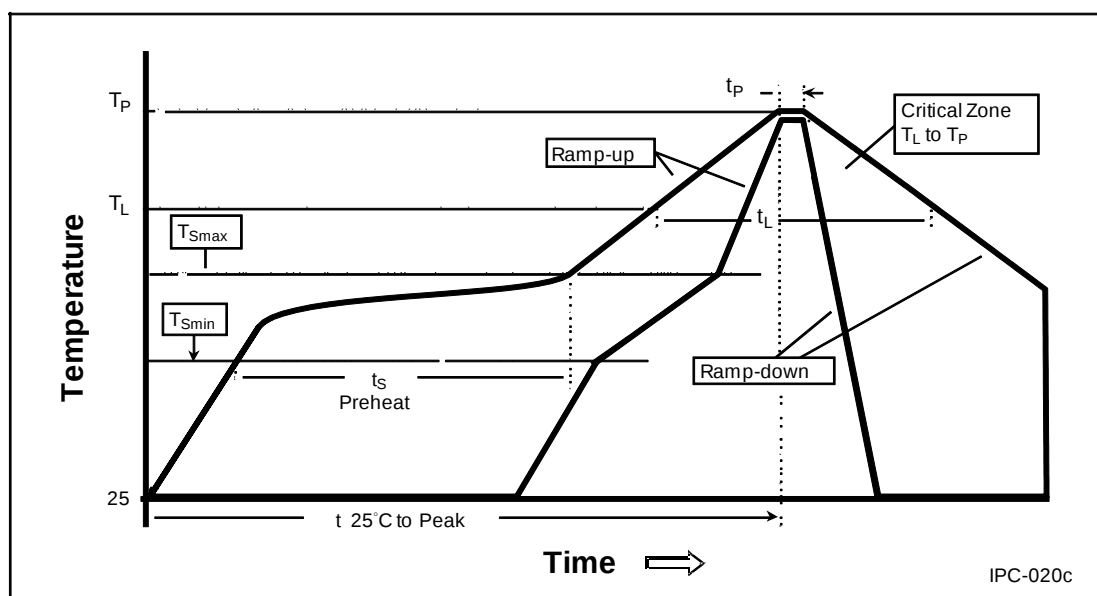
## Recommended MCPCB Design



- Copper(Cu) substrate is recommended.
- The thermal conductivity of dielectric layer in the Aluminum(Al) substrate is greater or equal than 6w/mk.
- If the thermal conductivity of dielectric layer equal to 2w/mk, the power consumption should be lower than 20w.

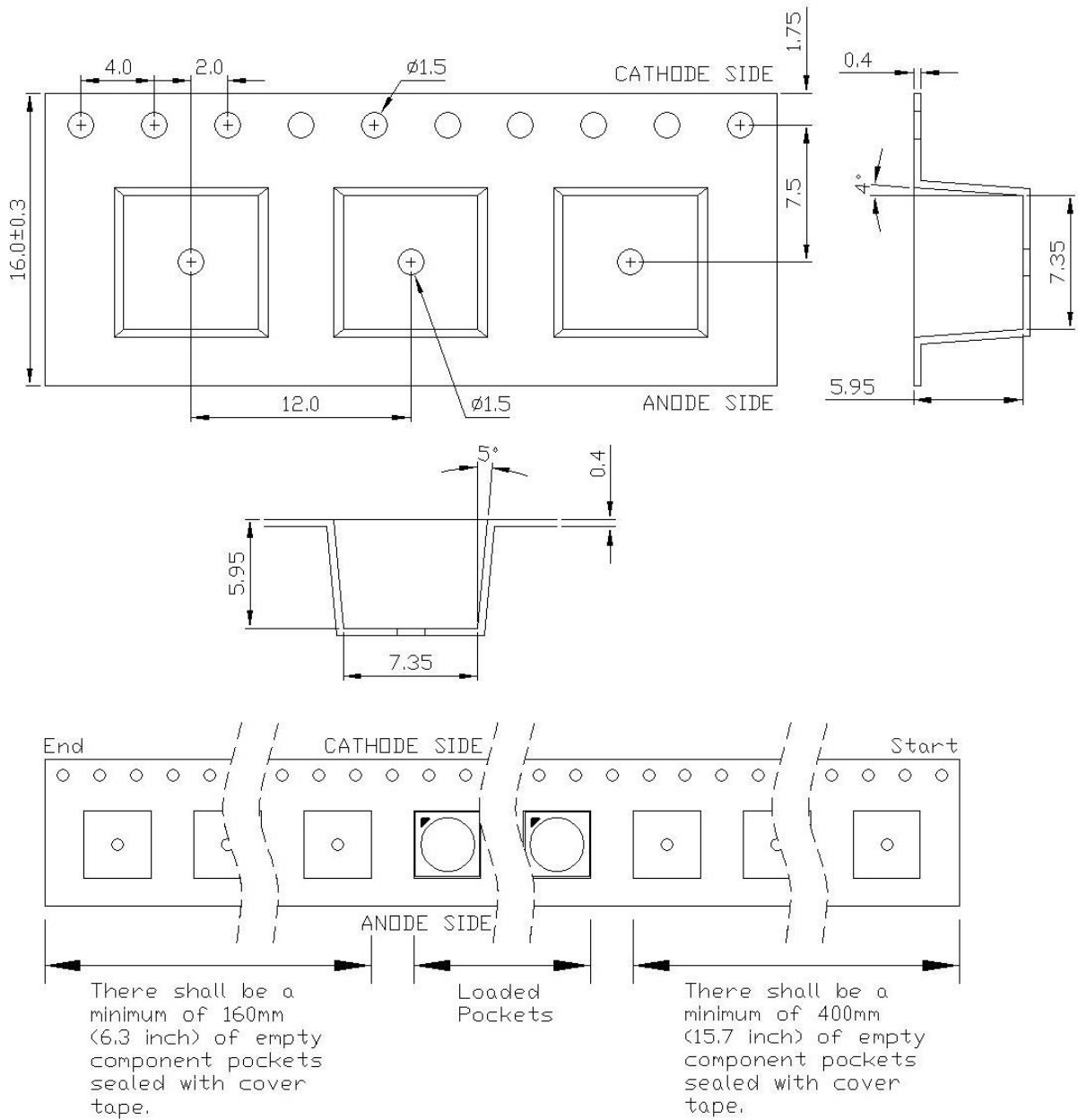
## Reflow Soldering Condition

| Profile Feature                                                                                                                                                                                                         | Sn-Pb Eutectic Assembly          | Pb-Free Assembly                 |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------|----------------------------------|
| Average Ramp-Up Rate<br>( $T_{Smax}$ to $T_p$ )                                                                                                                                                                         | 3°C / second max.                | 3°C / second max.                |
| Preheat <ul style="list-style-type: none"> <li>– Temperature Min (<math>T_{Smin}</math>)</li> <li>– Temperature Max (<math>T_{Smax}</math>)</li> <li>– Time (<math>t_{Smin}</math> to <math>t_{Smax}</math>)</li> </ul> | 100°C<br>150°C<br>60-120 seconds | 150°C<br>200°C<br>60-180 seconds |
| Time maintained above: <ul style="list-style-type: none"> <li>– Temperature (<math>T_L</math>)</li> <li>– Time (<math>t_l</math>)</li> </ul>                                                                            | 183°C<br>60-150 seconds          | 217°C<br>60-150 seconds          |
| Peak/Classification Temperature ( $T_p$ )                                                                                                                                                                               | 240°C                            | 260°C                            |
| Time Within 5°C of Actual Peak Temperature ( $t_p$ )                                                                                                                                                                    | 10-30 seconds                    | 20-40 seconds                    |
| Ramp-Down Rate                                                                                                                                                                                                          | 6°C/second max.                  | 6°C/second max.                  |
| Time 25°C to Peak Temperature                                                                                                                                                                                           | 6 minutes max.                   | 8 minutes max.                   |



- We recommend using the M705-S101-S4 solder paste from SMIC (Senju Metal Industry Co., Ltd.) for lead-free soldering.
- Do not use solder pastes with post reflow flux residue>47%. (58Bi-42Sn eutectic alloy, etc) This kind of solder pastes may cause a reliability problem to LED.
- All temperatures refer to topside of the package, measured on the package body surface.
- Repairing should not be done after the LEDs have been soldered. When repairing is unavoidable, a double-head soldering iron should be used. It should be confirmed beforehand whether the characteristics of the LEDs will or will not be damaged by repairing.
- Reflow soldering should not be done more than three times.
- When soldering, do not put stress on the LEDs during heating.
- After soldering, do not warp the circuit board.

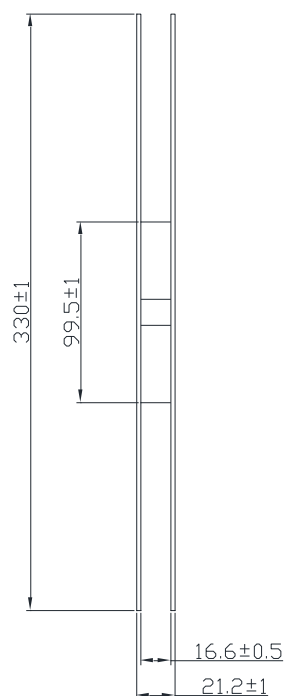
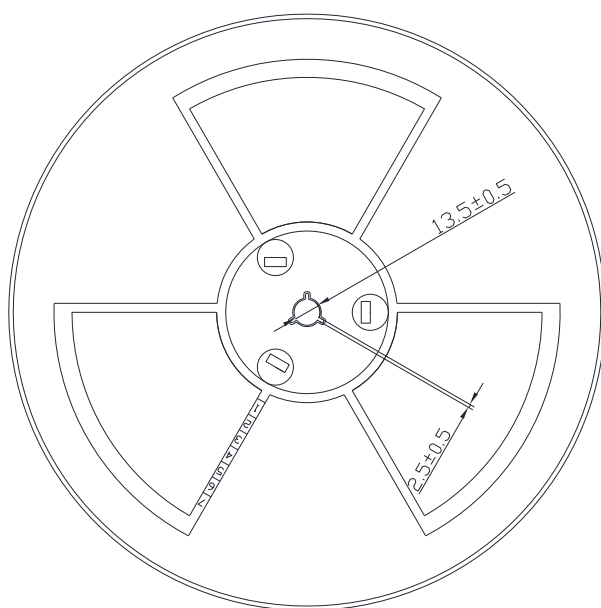
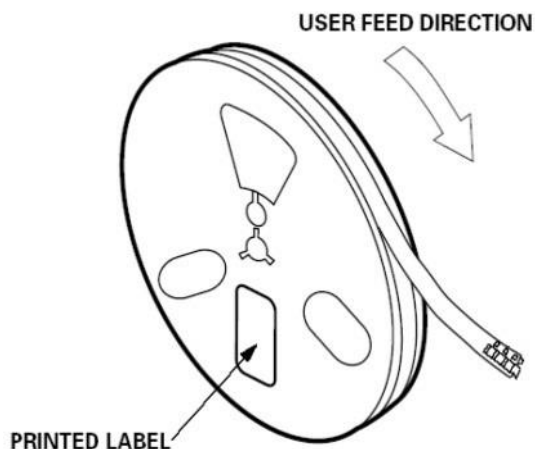
## Emitter Reel Packaging



### Notes:

1. Drawing not to scale.
2. All dimensions are in millimeters.
3. Unless otherwise indicated, tolerances are  $\pm 0.1$ mm.

## Emitter Reel Packaging



### Notes:

1. Empty component pockets sealed with top cover tape.
2. 250, 500 and 750 pieces per reel.
3. Drawing not to scale.
4. All dimensions are in millimeters.

## Precaution for Use

- Storage

Please do not open the moisture barrier bag (MBB) more than one week. This may cause the leads of LED discoloration. We recommend storing ProLight's LEDs in a dry box after opening the MBB. The recommended storage conditions are temperature 5 to 30 °C and humidity less than 40% RH. It is also recommended to return the LEDs to the MBB and to reseat the MBB.

- LEDs are ESD (electrostatic discharge) sensitive; static electricity and surge voltages seriously damage UV LEDs and can result in product failure

- (1) Ensure that tools, jigs and machines being used are properly grounded
- (2) LED mounting equipment should include protection against voltage surge
- (3) Use proper ESD protection, including grounded wrist straps, ESD footwear and clothes

- The slug is not electrically neutral. Therefore, we recommend to isolate the heat sink.

- **We recommend using the M705-S101-S4 solder paste from SMIC (Senju Metal Industry Co., Ltd.) for lead-free soldering.**

- **Do not use solder pastes with post reflow flux residue > 47%. (58Bi-42Sn eutectic alloy, etc) This kind of solder pastes may cause a reliability problem to LED.**

- Any mechanical force or any excess vibration shall not be accepted to apply during cooling process to normal temperature after soldering.

- Please avoid rapid cooling after soldering.

- Components should not be mounted on warped direction of PCB.

- Repairing should not be done after the LEDs have been soldered. When repairing is unavoidable, a heat plate should be used. It should be confirmed beforehand whether the characteristics of the LEDs will or will not be damaged by repairing.

- This device should not be used in any type of fluid such as water, oil, organic solvent and etc. When cleaning is required, isopropyl alcohol should be used.

- When the LEDs are illuminating, operating current should be decided after considering the package maximum temperature.

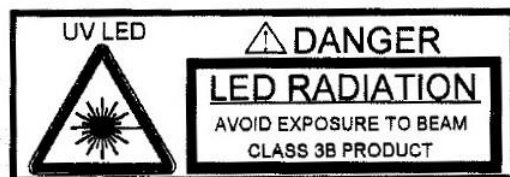
- The appearance, specifications and flux bin of the product may be modified for improvement without notice. Please refer to the below website for the latest datasheets.

<http://www.prolightopto.com/>

## Eye Safety Guidelines

- During operation, the LED emits high intensity ultraviolet (UV) light, which is harmful to skin and eyes. UV light is hazardous to skin and may cause cancer. Avoid exposure to UV light when LED is operational. Precautions must be taken to avoid looking directly at the UV light without the use of UV light protective glasses. Do not look directly at the front of the LED or at the LED's lens when LED is operational.

- Attach warning labels on products/systems that use UV LEDs.



## Use Handling of Quartz Lens LEDs

Notes for handling of quartz lens LEDs

- Please do not use a force of over 3kgf impact or pressure on the quartz lens, otherwise it will cause a catastrophic failure.
- The LEDs should only be picked up by making contact with the sides of the LED body.
- Avoid touching the quartz lens especially by sharp tools such as Tweezers.
- Avoid leaving fingerprints on the quartz lens.
- Please store the LEDs away from dusty areas or seal the product against dust.
- When populating boards in SMT production, there are basically no restrictions regarding the form of the pick and place nozzle, except that mechanical pressure on the quartz lens must be prevented.
- Please do not mold over the quartz lens with another resin. (epoxy, urethane, etc)

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