



ProLight PDSP-8FQL-D2748A
8W Dual Color COB Light-Engine LEDs
Technical Datasheet
Version: 1.4

ProLight Opto ProEngine Series

Features

- High flux density of lighting source
- Good color uniformity
- RoHS compliant
- Energy Star binning structure, neutral white and warm white with 3 steps guarantee.
- More energy efficient than incandescent and most halogen lamps
- No UV
- Long lifetime
- 5 year warranty

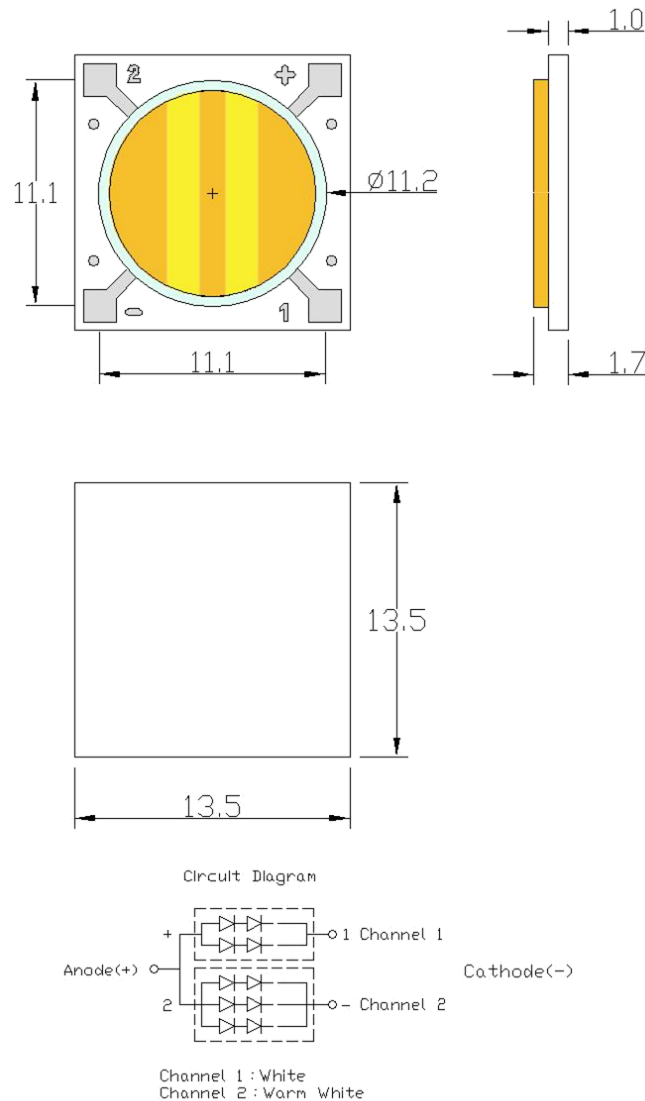
Main Applications

- Spot lighting
- Down lighting

Introduction

- The 8W multi-chip power ProEngine Series is designed with 2 channels, providing color temperature changes from 4800K to 2700K remaining similar flux.
- The superficial illuminating nature makes it the preference in applications including downlighting, spot lighting and accent lighting at restaurant, hotel, studio, historical spot and home.

Mechanical Dimensions



Notes:

1. Solder pads are labeled "+" and "-" to denote positive and negative, respectively.
2. Drawing not to scale.
3. All dimensions are in millimeters.
4. Unless otherwise indicated, tolerances are ± 0.3 mm.
5. **Please do not use a force of over 0.3kgf impact or pressure on the lens of the LED, otherwise it will cause a catastrophic failure.**

*The appearance and specifications of the product may be modified for improvement without notice.

Flux Characteristics at 280mA, $T_c = 25^\circ\text{C}$

Radiation Pattern	Color	Part Number COB	Luminous Flux Φ_v (lm)		CRI Min.	Typ.
			Minimum	Typical		
Flat	Channel 1	PDSP-8FQL-D2748A	500	600	88	90
	Channel 2		450	540		

- ProLight maintains a tolerance of $\pm 7\%$ on flux and power measurements.
- Please do not drive at rated current more than 1 second without proper heat sink.

Electrical Characteristics at 280mA, $T_c = 25^\circ\text{C}$

Color	Forward Voltage V_F (V)			Thermal Resistance Junction to Board ($^\circ\text{C/W}$)
	Min.	Typ.	Max.	
Channel 1	16	18	20	3.9
Channel 2	16	18	20	

- ProLight maintains a tolerance of $\pm 0.2\text{V}$ for Voltage measurements.

Optical Characteristics at 280mA, $T_c = 25^\circ\text{C}$

Color	Bin Code	Color Temperature CCT			Total included Angle (degrees) $\theta_{0.90V}$	Viewing Angle (degrees) $2\theta_{1/2}$
		Min.	Typ.	Max.		
Channel 1	U0	4490 K	4800 K	5010 K	160	120
Channel 2	M1	2670 K	2700 K	2840 K	160	120

- ProLight maintains a tolerance of $\pm 5\%$ for CCT measurements.

Electro-Optical Characteristics, $T_j = 25^\circ\text{C}$

I_F (mA)	V_F (V)	Power (W)	Channel 1	
			Flux (lm)	lm/W
70	16.73	1.17	184.9	157.9
140	17.56	2.46	355.0	144.4
210	18.28	3.84	513.3	133.8
280	18.91	5.29	661.2	124.9
350	19.54	6.84	797.5	117.2
380	19.82	7.53	862.7	113.6
400	20.10	8.04	898.7	111.2

I_F (mA)	V_F (V)	Power (W)	Channel 2	
			Flux (lm)	lm/W
70	16.41	1.15	148.2	129.0
140	17.08	2.39	288.4	120.5
210	17.64	3.71	420.3	113.4
280	18.14	5.08	544.9	107.3
350	18.72	6.55	665.0	102.1
380	18.99	7.21	717.4	99.6
400	19.13	7.66	750.4	98.1

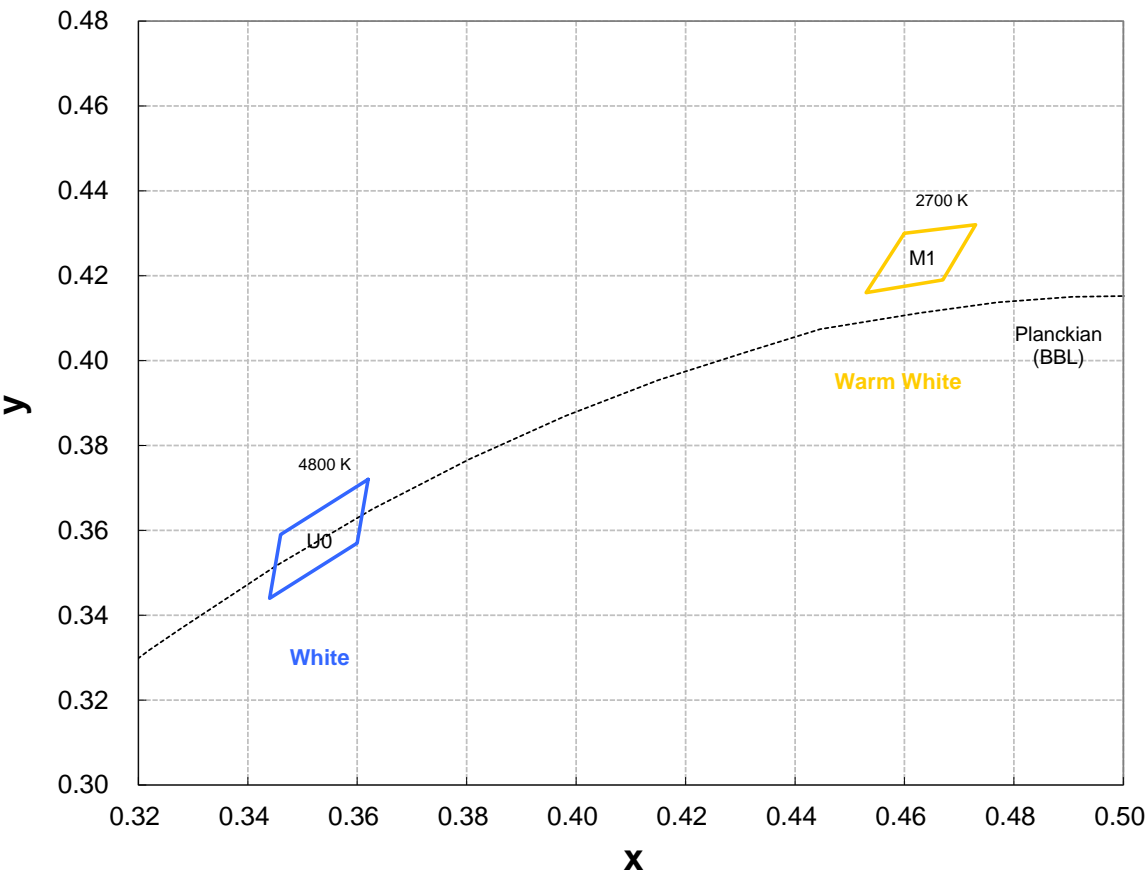
● All values are reference only.

Absolute Maximum Ratings

Parameter	Channel 1/Channel 2
Max DC Forward Current (mA)	400
Peak Pulsed Forward Current (mA)	450 (less than 1/10 duty cycle@1KHz)
ESD Sensitivity (HBM per MIL-STD-883E Method 3015.7)	$\pm 2000\text{V}$
LED Junction Temperature	120°C
Operating Board Temperature at Maximum DC Forward Current	$-40^\circ\text{C} - 90^\circ\text{C}$
Storage Temperature	$-40^\circ\text{C} - 120^\circ\text{C}$
Reverse Voltage	Not designed to be driven in reverse bias

Color Bin

Channel 1 and Channel 2 Binning Structure Graphical Representation



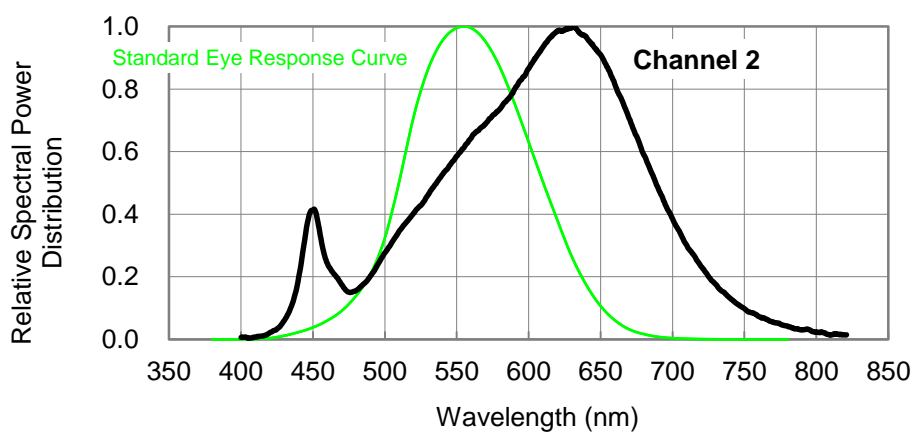
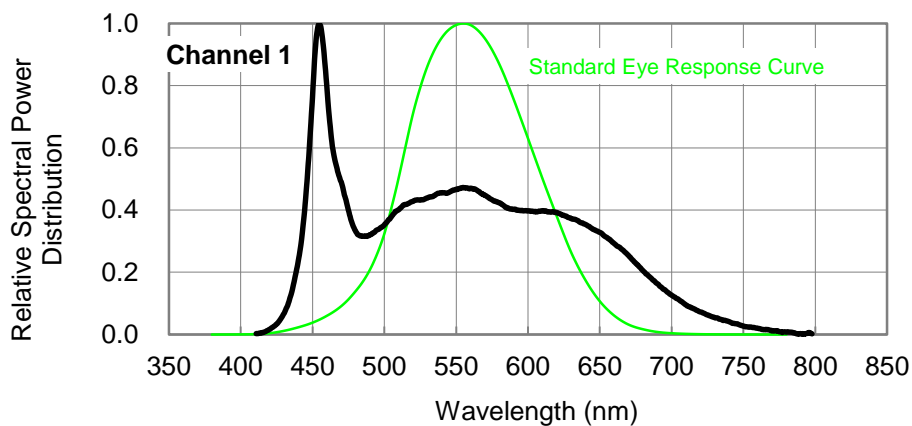
Channel 1 and Channel 2 Bin Structure

Bin Code	x	y	Typ. CCT (K)	Bin Code	x	y	Typ. CCT (K)
M1	0.4600	0.4300	2700	U0	0.3620	0.3720	4800
	0.4530	0.4160			0.3600	0.3570	
	0.4670	0.4190			0.3440	0.3440	
	0.4730	0.4320			0.3460	0.3590	

- Tolerance on each color bin (x , y) is ± 0.005

Color Spectrum, $T_j = 25^\circ\text{C}$

1. Dual Color : 2700K~4800K



Forward Current Relative Characteristics

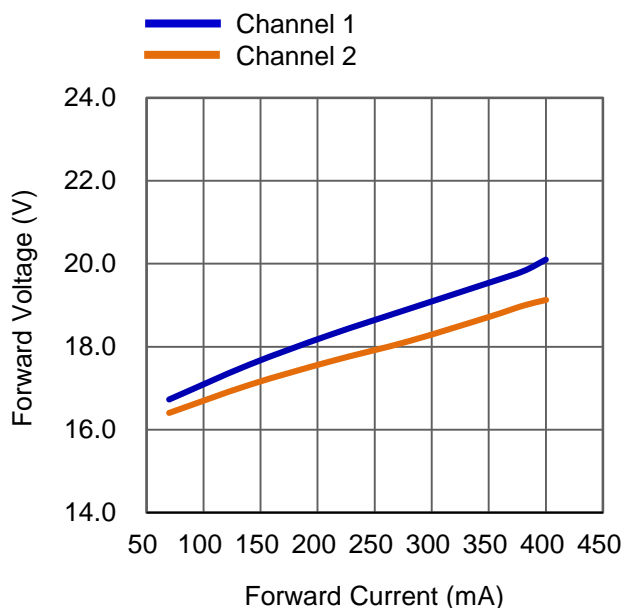


Fig 1. Forward Current vs. Forward Voltage at T_c=25°C.

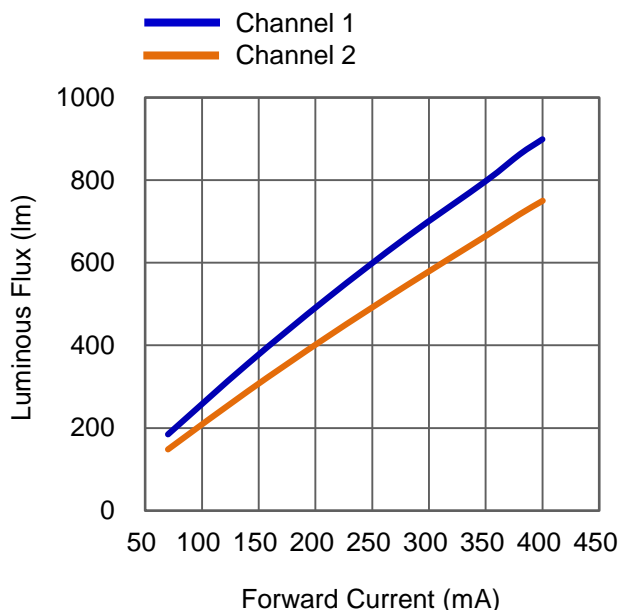
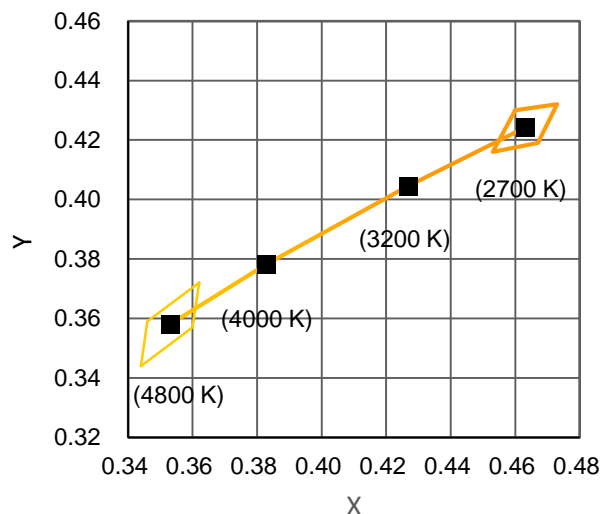


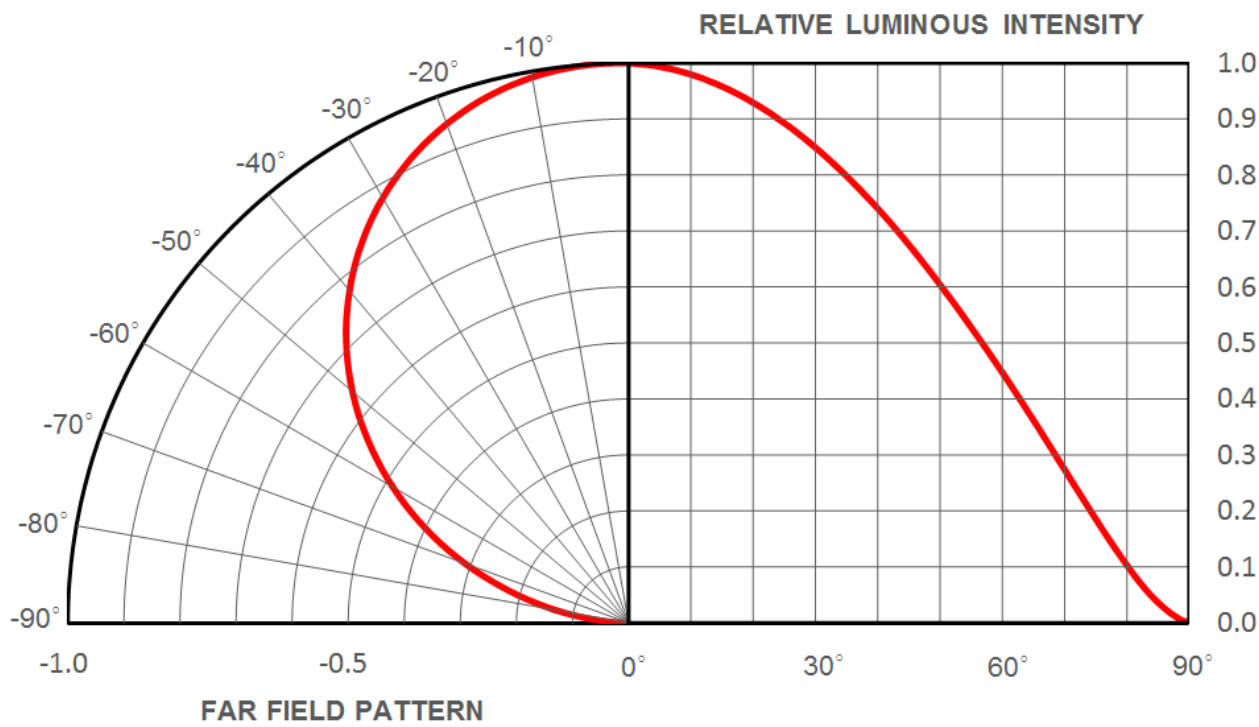
Fig 2. Forward Current vs. Relative Luminous Flux at T_c=25°C.



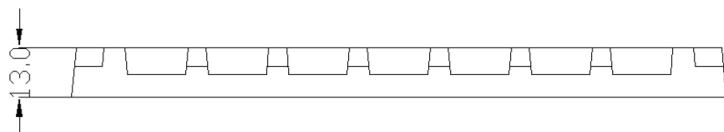
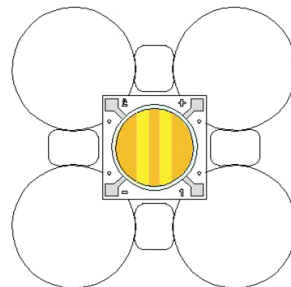
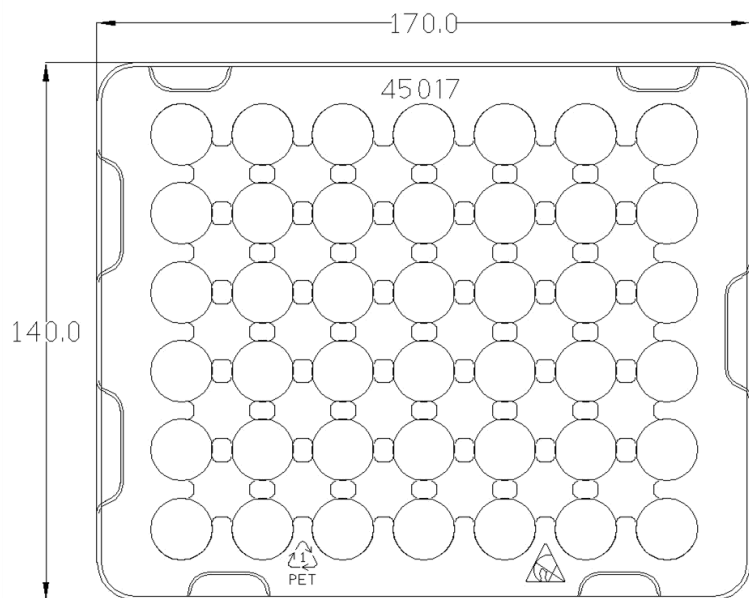
2700 K : Channel 1 0mA Channel 2 280mA
 3200 K : Channel 1 80mA Channel 2 200mA
 4000 K : Channel 1 190mA Channel 2 90mA
 4800 K : Channel 1 280mA Channel 2 0mA

Fig 3. Chromaticity Coordinate Profile at T_c=25°C.

Typical Representative Spatial Radiation Pattern



Packing Specifications



Product 30 pcs/tray

Notes:

1. Drawing not to scale.
2. All dimensions are in millimeters.
3. Unless otherwise indicated, tolerances are $\pm 0.2\text{mm}$.

Recommended Soldering Condition

- Please use lead free and “no clean ” solders.
- Soldering shall be implemented using a soldering tip at a temperature lower than 350 °C, and shall be finished within 3.5 seconds for each pad.
- During the soldering process, put the LEDs on materials whose conductivity is poor enough not to radiate heat of soldering.
- Properly solder tin wires before soldering them to LEDs.
- Avoid touching the silicone lens with the soldering iron.
- Please prevent flux from touching to the silicone lens.
- Please solder evenly on each pad.
- Contacts number of a soldering tip should be within twice for each pad.
- Next process of soldering should be carried out after the LEDs have return to ambient temperature.

*ProLight cannot guarantee if usage exceeds these recommended conditions.

Please use it after sufficient verification is carried out on your own risk if absolutely necessary.

Precaution for Use

- The modules light output are intense enough to cause injury to human eyes if viewed directly. Precautions must be taken to avoid looking directly at the modules with unprotected eyes.
- The modules are sensitive to electrostatic discharge. Appropriate ESD protection measures must be taken when working with the modules. Non-compliance with ESD protection measures may lead to damage or destruction of the product.
- Chemical solvents or cleaning agents must not be used to clean the modules. Mechanical stress on the Emitters must be avoided. It is best to use a soft brush, damp cloth or low-pressure compressed air.
- The products should be stored away from direct light in dry location.
- The appearance, specifications and flux bin of the product may be modified for improvement without notice. Please refer to the below website for the latest datasheets.
<http://www.prolightopto.com/>

Handling of Silicone Lens LEDs

Notes for handling of silicone lens LEDs

- Please do not use a force of over 0.3kgf impact or pressure on the silicone lens, otherwise it will cause a catastrophic failure.
- Avoid touching the silicone lens and the optical area of the COB Array especially by sharp tools such as Tweezers
- Avoid touching the silicone lens especially by sharp tools such as Tweezers.
- Avoid leaving fingerprints on the silicone lens.
- Please store the LEDs away from dusty areas or seal the product against dust.
- Please do not mold over the silicone lens with another resin. (epoxy, urethane, etc)

